

SOPRALENE FLAM 180 AR

SOPRALENE FLAM 180 AR is a SBS elastomeric bitumen waterproofing membrane with a non-woven reinforcement.

The topside is protected by slate chippings and the underside is covered by a thermofusible film.

User application

SOPRALENE FLAM 180 AR is used as a finishing layer in all two-ply elastomeric bitumen waterproofing systems.

All the applications are described in Technical Approvals or **SOPREMA**'s Technical Guidelines in force.

Composition

		SOPRALENE FLAM 180 AR
Reinforcement		Non-woven polyester
Binder		Elastomeric bitumen : blend of selected bitumen and SBS* thermoplastic polymers
Thickness	On overlap	3,1 mm (-5 % ; +5 %)
Topside		Slate chippings
Underside		Thermofusible film
Overlap		≥ 60 mm
*According to UEAtc directives concerning the normalization of waterproof elastomeric SBS bitumen coverings		

Packaging

		SOPRALENE FLAM 180 AR	
Dimensions of the roll		Standard* 6 m x 1 m	Export 8 m x 1 m
Weight of the roll		about 25 kg	about 38 kg
Colours		Black, Grey, Matisse brown, Gauguin red, Veronese green, Cezanne sienna, Chagall grey or Van Gogh ochre	
Storage		Upright on pallet with plastic wrapping	
Roll lengths are given with a tolerance of ≤ 1 %. Roll can be cut in two parts. In this case, the shortest length is 2 meters and the total length is equal to the nominal length. Width of roll is given with a tolerance of 1% (UEAtc). Rolls must be stored upright on flat ground. Pallets may be stacked to a maximum of two high with separating layer. During storage, protect the rolls against moisture. In cold weather, we recommend that the rolls be kept at a minimum temperature of + 2°C (+ 36 °F) for at least 5 hours before installation.			

*Prevents from the arduousness for roofers on worksite

Characteristics (outside CE marking)

	SOPRALENE FLAM 180 AR
Static puncture resistance (NF P 84-352) - with ELASTOPHENE FLAM 25	≥ 25 kg (L4)
Dynamic puncture resistance (NF P 84-353) - with ELASTOPHENE FLAM 25	≥ 20 J (D3)
FIT classification: - with ELASTOPHENE FLAM 25	F5 I5 T4

Installation

SOPRALENE FLAM 180 AR must be applied only by heat welding or torch-on techniques.

Hot bitumen must not be used in the bonding process.

Special indications

Hygiene, health and environment:

The product does not contain any substance likely to be detrimental to health or to environment and complies with generally admitted Health and Safety Requirements. For further information, please refer to relevant Safety Data Sheet.

Traceability:


Product traceability is ensured through a manufacturing code present on the packaging.

Quality control:

SOPREMA has always attached the highest importance to the quality of its products, to the respect of environment and men.

For this reason, we apply an integrated management of the Quality and Environment certified **ISO 9001** and **ISO 14001**.

CE marking

 1119
SOPRALENE FLAM 180 AR SOPREMA 14 rue de Saint-Nazaire – CS 60121 67025 STRASBOURG cedex 06 Construction Product Regulation (CPR) Declaration of Performance : DoP n° WPBFR230 Certificate of Factory Production Control : 1119-CPR-13132, 13133, 13134.
EN 13707 Membrane composed of modified elastomeric bitumen and non-woven reinforcement. Topside is protected with slate chippings and underside is covered by a thermofusible film. Dimensions : 8 m or 6 m x 1 m x 3,1 mm. Applied by torch-on techniques. Finishing layer.

Essential characteristics	Performances	Harmonised Technical Specification
Classification for external fire exposure (Note 1)	F_{ROOF} (t1,t2,t3,t4)	EN 13707:2004 + A2:2009
Reaction to fire	E	
Watertightness	Conform	
Tensile properties : Tensile strength L x T (N / 50 mm) Elongation L x T (%)	≥ 550 x 400 30 x 30	
Root resistance	NPD	
Resistance to static loading (kg)	20	
Resistance to impact (mm)	1000	
Resistance to tearing (N)	≥ 200	
Joint strength Peel resistance of joints (N / 50 mm) Shear resistance of joints (N / 50 mm)	NPD NPD	
Durability Flow resistance at elevated temperature after ageing	90°C	
Flexibility at low temperature	-16°C	
Dangerous substances (Notes 2 and 3)	Complies	

Note 1 : Since external fire performance depends on the other components of the roof build-up, no performance can be given.

Note 2 : This product does not contain asbestos or tar constituents.

Note 3 : Since there is no European test method available, no performance declaration for leaching behavior can be made. It must be made according to national rules in force in the place of use.

Additional characteristics	SOPRALENE FLAM 180 AR
	MLV*
Flow resistance at elevated temperature (EN 1110)	100 °C
Dimensional stability (EN 1107-1)	0,5 %
*MLV = Manufacturer's Limiting Value: Minimum value as started by the manufacturer to be met during testing of type, internal quality control or external supervision with a confidence level of 95 %	